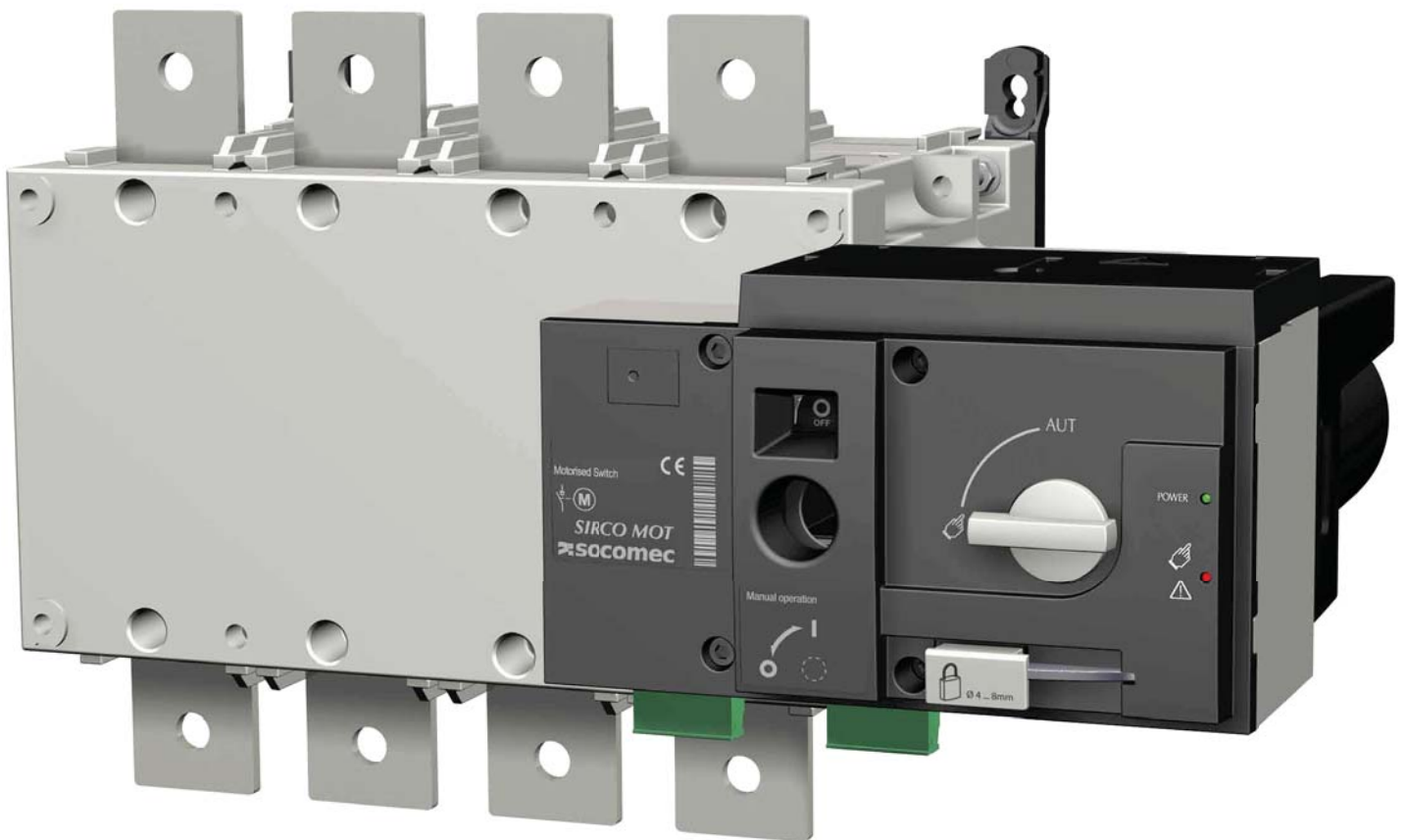


INSTRUCTION
MANUAL

SIRCO *MOT AT*

Motorised switches

EN



INDEX

1. GENERAL SAFETY INSTRUCTIONS	5
2. GENERAL OVERVIEW	6
2.1. PRODUCT INTRODUCTION	6
2.2. PRODUCT IDENTIFICATION	7
2.3. ENVIRONMENTAL	8
2.3.1. IP RATING	8
2.3.2. OPERATING CONDITIONS	8
2.3.3. STORAGE CONDITIONS	8
2.3.4. VOLUME AND SHIPPING WEIGHTS BY REFERENCE SIRCO MOT AT	9
2.3.5. CE MARKING	10
2.3.6. LEAD FREE PROCESS	10
2.3.7. EMC STANDARD	10
2.4. SIRCO MOT AT ACCESSORIES AVAILABLE	11
2.4.1. CUSTOMER FITTED ACCESSORY	11
2.4.2. FACTORY FITTED ACCESSORY	11
3. INSTALLATION	12
3.1. PRODUCT DIMENSIONS	12
3.1.1. DIMENSIONS: FRAME B3 TO B5 (125 A TO 630 A)	12
3.1.2. DIMENSIONS: FRAME B6 & B7 (800 A TO 1600 A)	13
3.1.3. DIMENSIONS : FRAME B8 (3200 A)	14
3.2. COPPER BAR CONNECTION FOR SIRCO MOT AT FROM 2000 TO 3200 A	15
3.3. MOUNTING ORIENTATION	15
3.4. ASSEMBLY OF CUSTOMER MOUNTED ACCESSORIES	16
3.4.1. CONNECTION KITS FOR SIRCO MOT AT FROM 2000 TO 3200 A	16
3.4.2. TERMINAL SHROUDS	17
3.4.3. TERMINAL SCREENS	17
.....	17
3.4.4. RAISED MOUNTING SPACERS	19
3.4.5. EXTERNAL POWER SUPPLY (400 VAC - 230 VAC)	19
3.5. FACTORY FITTED ACCESSORY	20
3.5.1. PADLOCKING KEY INTERLOCKS	20
3.5.2. ADDITIONAL AUXILIARY CONTACTS	20
4. CONNECTIONS	21
4.1. CABLE OR BAR CONNECTIONS	21
4.1.1. POWER CONNECTION TERMINALS	21
4.2. CONTROL CIRCUITS	22
4.2.1. TYPICAL SIRCO MOT AT WIRING	22
4.2.2. SIRCO MOT AT INPUT AND OUTPUT CONTACTS	23

5. OPERATING MODES24

5.1. MANUAL OPERATION25

5.1.1. EMERGENCY MANUAL OPERATION25

5.1.2. PADLOCKING25

5.2. ELECTRICAL OPERATION.....26

5.2.1. POWER SUPPLY.....26




5.2.2. FIXED INPUTS26

5.2.3. FIXED OUTPUTS - DRY CONTACTS.....28

6. TROUBLE SHOOTING GUIDE.....30

1. GENERAL SAFETY INSTRUCTIONS

- This instruction manual must be made accessible so as to be easily available to anyone who may need to read it in relation with the SIRCO MOT AT .
- The SIRCO MOT AT meets the European Directives governing this type of product and includes CE marking on each product.
- No covers on the SIRCO MOT AT should be opened (with or without voltage) as there may still be dangerous voltages inside the product such as those from external circuits.
- **Do not handle any control or power cables connected to the SIRCO MOT AT when voltage may be present on the product directly through the mains or indirectly through external circuits.**
- Voltages associated with this product may cause injury, electric shock, burns or death. Prior to carry out any maintenance or other work on live parts or other parts in the vicinity of exposed live parts, ensure that the switch including all control and associated circuits are de-energized.

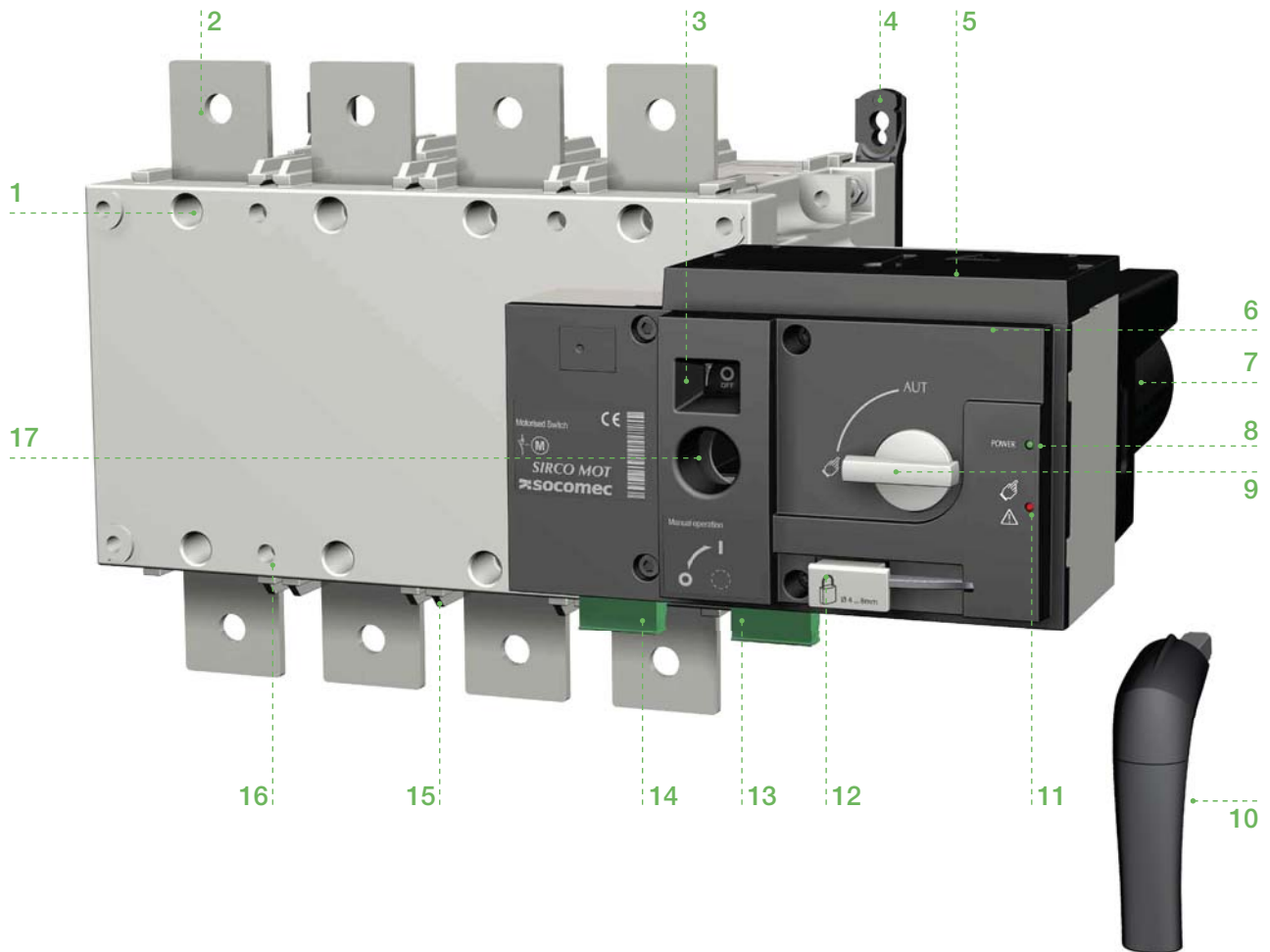
 DANGER	 WARNING	 CAUTION
RISK: Electric shock, burns, death	RISK: Possible personal injury	RISK: Equipment damage

- As a minimum the SIRCO MOT AT comply with the following international standards:
 - CEI 60947-3
 - IS 13947-3
 - EN 60947-3
 - NBN EN 60947-3
 - BS EN 60947-3

The information provided in this instruction manual is subject to change without notice, remains for general information only and is non-contractual.

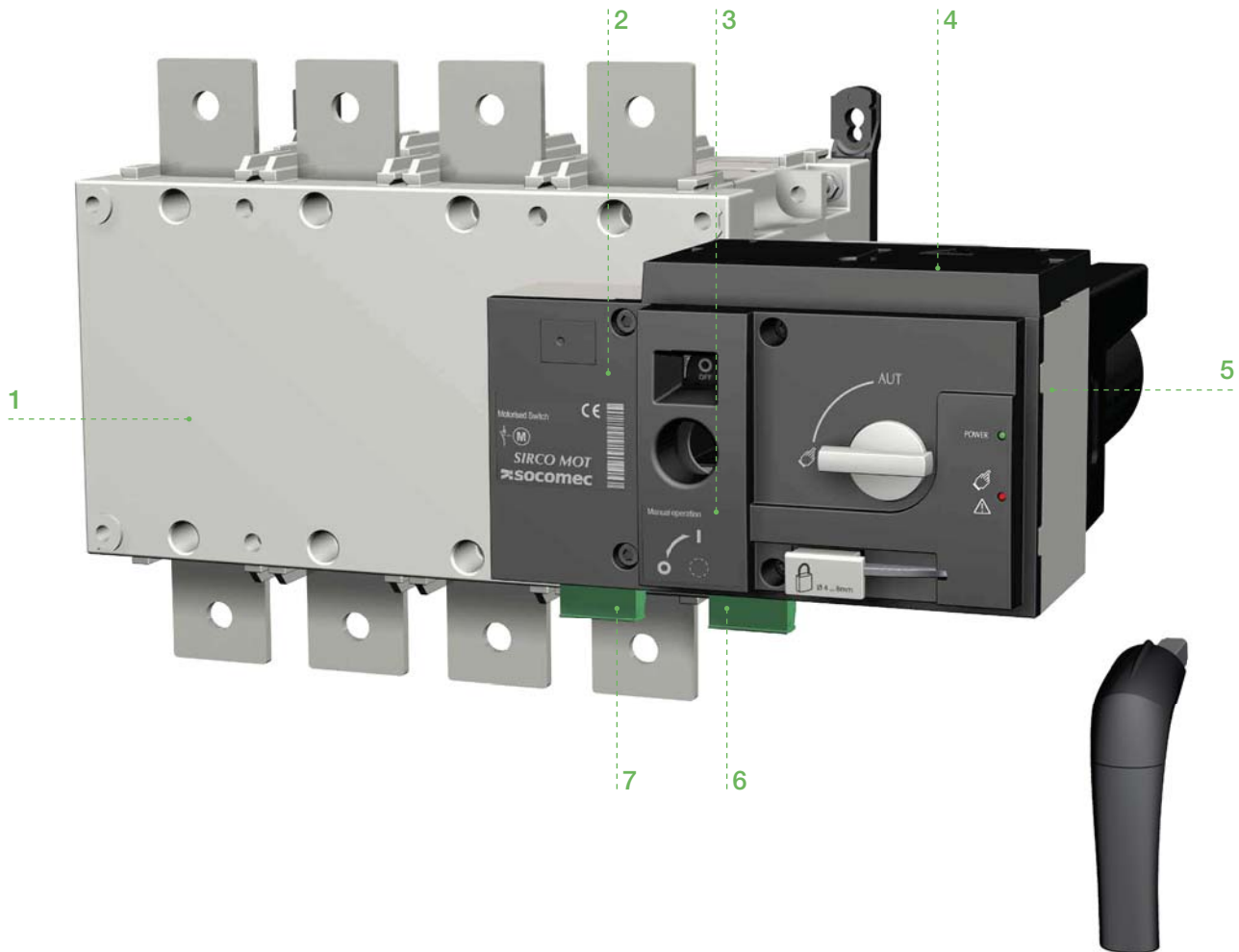
2. GENERAL OVERVIEW

2.1. Product introduction



1. Power Section : multipolar load break switch (3 or 4 poles)
2. Load break switch terminals
3. Switch position indication window :- I (On) – O (Off)
4. Back-plate mounting SIRCO MOT AT fixing lugs
5. Auxiliary power supply : 230Vac (208 – 277Vac \pm 20%)
6. Motorized Control Unit
7. Motor housing
8. Green LED Indication : Power (SIRCO MOT AT control voltage input within specified range).
9. Auto / Manual mode selector switch
10. Emergency manual operation "Direct Handle"
11. Red LED Indication : Product Unavailable / Manual Mode / Fault Condition
12. Padlocking facility (Up to 3 padlocks of dia. 4 – 8mm)
13. Output contacts x 3 (Position indication I-O and product availability outputs)
14. Input contacts x 4 : Position order I-O - Remote control enable - Override controls and force to Off position
15. Sliders for Terminal Shields
16. Fixing holes for terminal Shields
17. Emergency manual operation shaft location (Accessible only in manual mode)

2.2. Product identification



1. Main motorised switch identification label :
Electrical characteristics
Applicable standards and
Terminal incoming and outgoing wiring details.
2. Complete SIRCO MOT AT product current rating and reference number label (serial number, barcode and CE marking)
3. Emergency manual operation direction of rotation indication label
4. Auxiliary power supply contacts identification label
5. Motor barcode and serial number
6. Output contacts identification label
7. Input contacts identification label

2.3. Environmental

The SIRCO MOT AT product meets the following environmental requirements:

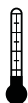
2.3.1. IP Rating



- IP2X against direct contact for the SIRCO MOT AT motorization control unit.
- IP2X against direct contact for the power section with the connections in place and when including suitable, correctly installed incoming and outgoing terminal shields.
- IP 0 for the bare power section without terminal shields in place.

2.3.2. Operating Conditions

2.3.2.1. Temperature



- From -20 to +40°C without derating
- From -20 to +70°C when applying a Kt derating correction factor

Kt: Correction Factor	Temperature
0.9	40 °C ... 50 °C
0.8	50 °C ... 60 °C
0.7	60 °C ... 70 °C

* Simplified derating method: $I_{thu} \leq I_{th} \times K_f$

* A more precise calculation may be done for specific applications. Should this be required please contact SOCOMEC.

2.3.2.2. Hygrometry



- 80% humidity without condensation at 55°C
- 95% humidity without condensation at 40°C

2.3.2.3. Altitude



- Up to 2000m in altitude without derating
- For higher altitude the Ka correction factors below apply

Ka: Correction Factor	2000 m < A ≤ 3000 m	3000 m < A ≤ 4000 m
Ue	0.95	0.8
Ie	0.85	0.85

2.3.3. Storage Conditions



2.3.3.1. Temperature



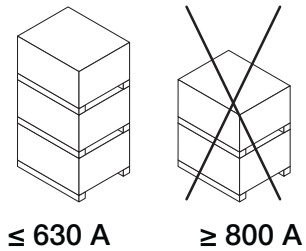
- From -40 to +70°C

2.3.3.2. Storage duration period

- Maximum storage up to a period of 12 months
- (Recommendation: To be stored in dry, non corrosive and non saline atmospheric conditions)

2.3.3.3. Storage position

- ≤ 630 A** : a maximum of 3 boxes may be stocked vertically
≥ 800 A : a maximum of 1 box may be stocked vertically



2.3.4. Volume and shipping weights by reference SIRCO MOT AT

Frame Size	Rating A	N° of Poles	Reference Number	Weight (kg)		Volume (cm) inc Packing
				Net	Brut	
B3	125 A	3	9915 3012			
		4	9915 4012			
	160 A	3	9915 3016			
		4	9915 4016			
B4	250 A	3	9915 3025			
		4	9915 4025			
	400 A	3	9915 3040			
		4	9915 4040			
B5	630 A	3	9915 3063			
		4	9915 4063			
B6	800 A	3	9915 3080			
		4	9915 4080			
	1000 A	3	9915 3100			
		4	9915 4100			
	1250 A	3	9915 3120			
		4	9915 4120			
B7	1600 A	3	9915 3160			
		4	9915 4160			
B8	2000 A	3	9915 3200			
		4	9915 4200			
	2500 A	3	9915 3250			
		4	9915 4250			
	3200 A	3	9915 3320			
		4	9915 4320			

2.3.5. CE marking

The SIRCO MOT AT complies the with the European directive for:

- The Electromagnetic compatibility no. 2004/108/CE dated 15th of December 2004.
- Low voltage directive no. 2006/95/CE dated 12th of December 2006.



2.3.6. Lead free process

- The SIRCO MOT AT complies with the European directive for RoHS.



2.3.7. EMC standard

The SIRCO MOT AT is designed and built in accordance with IEC 60947-1 standards

(Products intended to be installed in an «Industrial, Commercial and/or Residential Environment» therefore respecting both Class A as well as Class B EMC requirements).

Description	Std (IEC)	Requirement (criteria)
Conducted	CISPR 11	Class B
Radiated	CISPR 11	Class B
ESD contact	61000-4-2	4KV (B)
ESD air	61000-4-2	8KV (B)
Electromagnetic field	61000-4-3	10V/m (A)
RF Conducted	61000-4-6	10V (A)
Burst	61000-4-4	2KV (B) power 1KV (B) control
Surge Common	61000-4-5	2KV (B)
Surge differential	61000-4-5	1KV (B)

2.4. SIRCO MOT AT ACCESSORIES AVAILABLE

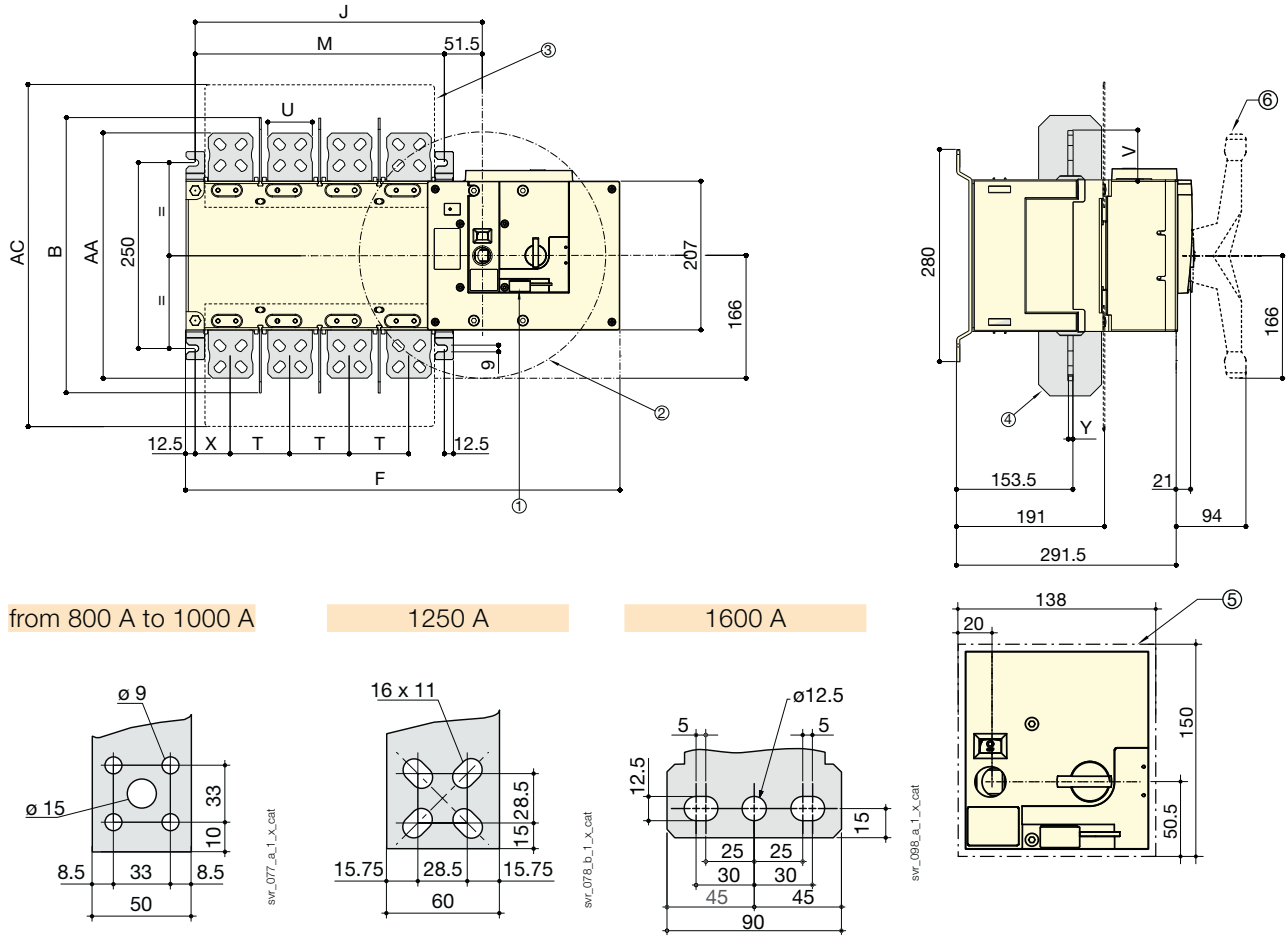
2.4.1. Customer fitted accessory

<p>TERMINAL SHROUDS (125 TO 630 A) Incoming and outgoing protection against direct contact with the connection terminals or parts. Can be mounted top or bottom.</p> <p>TERMINAL SCREENS Incoming and outgoing protection against direct contact with the connection terminals or parts.</p> <p>DOOR ESCUTCHEON PLATE An accessory to be fixed onto a cabinet door to frame the motor part of flush mounted SIRCO MOT AT switches.</p>	<p>CONTROL VOLTAGE TRANSFORMER Allows a standard 230 V AC device to be supplied with 400 VAC.</p> <p>MOUNTING SPACERS (125 TO 630 A) Raises the device's terminals 10 mm away from the backplate or frame.</p> <p>Others: Refer to the end of this instruction manual or the latest SOCOMEC product catalogue. (Downloadable from www.socomec.com)</p>
---	--

2.4.2. Factory fitted accessory

<p>SUPPLEMENTARY AUXILIARY CONTACT (AC) Pre-breaking and signaling of positions I : 1 additional auxiliary contact NO / NC can be mounted. Included as standard for ratings from 2000 to 3200 A. For Low level AC: please consult SOCOMEC.</p>	<p>RONIS KEY PADLOCKING Locking of the electrical and manual operation by means of a RONIS EL11AP lock. Possibility of locking in all positions, if the "Padlocking in the 2 positions" option is ordered. Not compatible with flush mounting.</p> <p>PADLOCKING IN 2 POSITIONS Allows locking of the operation in the 2 positions I and 0.</p>
---	---

3.1.2. Dimensions: Frame B6 & B7 (800 A to 1600 A)



1. Padlocking Facility: Locking bracket for up to 3 padlocks of dia. 4 – 8mm
2. Emergency manual operation: Maximum operating radius with an operating angle of 90°
3. Terminal screens
4. Phase Barriers
5. Flush mounting cutout dimensions for front door
6. Emergency removable handle

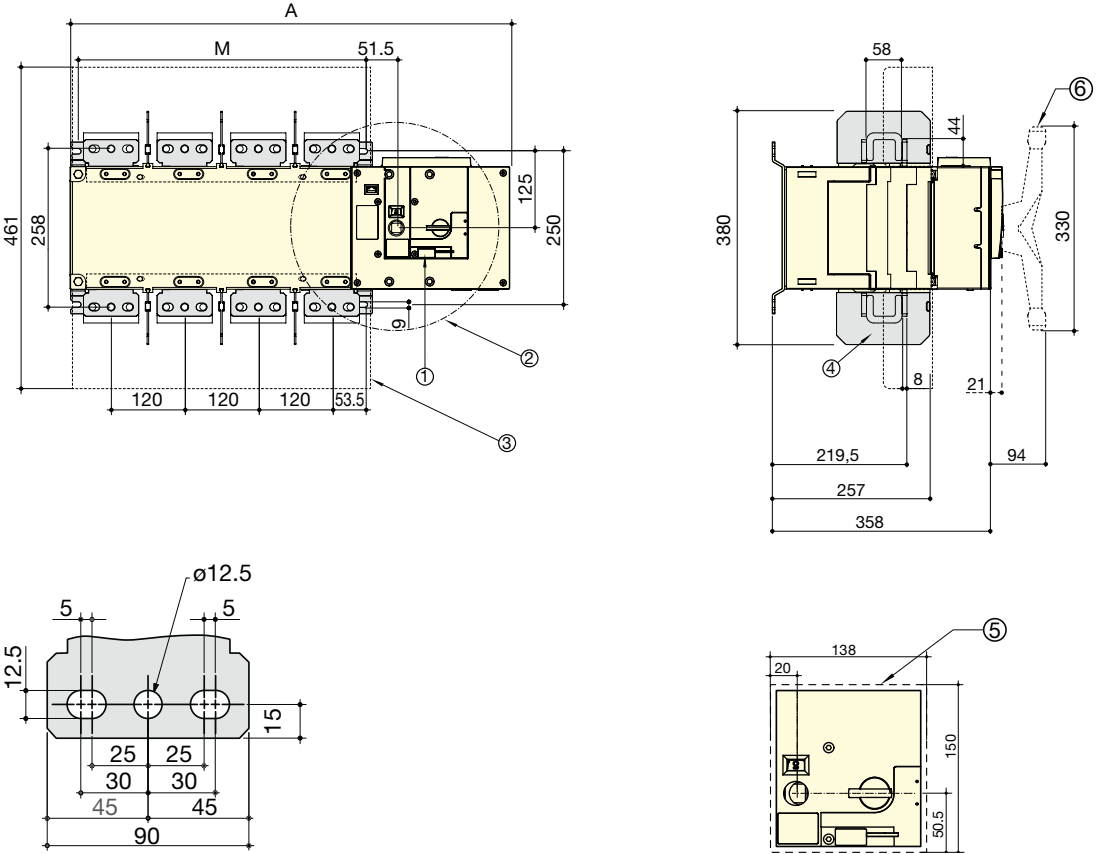


To consider the space required for manual operation and wiring.
(When using the SIRCO MOT AT emergency handle).

Rating (A)	Overall dimensions	Terminal screens	Body				Switch mounting		Connection						
	B	AC	F 3p.	F 4p.	J 3p.	J 4p.	M 3p.	M 4p.	T	U	V	X	Y	Z1	AA
800/B6	370	461	504	584	307	387	255	335	80	50	60.5	47.5	7	66.5	321
1000/B6	370	461	504	584	307	387	255	335	80	50	60.5	47.5	7	66.5	321
1250/B6	370	461	504	584	307	387	255	335	80	60	65	47.5	7	66.5	330
1600/B7	380	531	596	716	399	519	347	467	120	90	44	53	8	67.5	288

All dimensions are in mm.

3.1.3. Dimensions : Frame B8 (3200 A)



1. Padlocking Facility: Locking bracket for up to 3 padlocks of dia. 4 – 8mm
2. Emergency manual operation: Maximum operating radius with an operating angle of 90°
3. Terminal screens
4. Phase Barriers
5. Flush mounting cutout dimensions for front door
6. Emergency removable handle



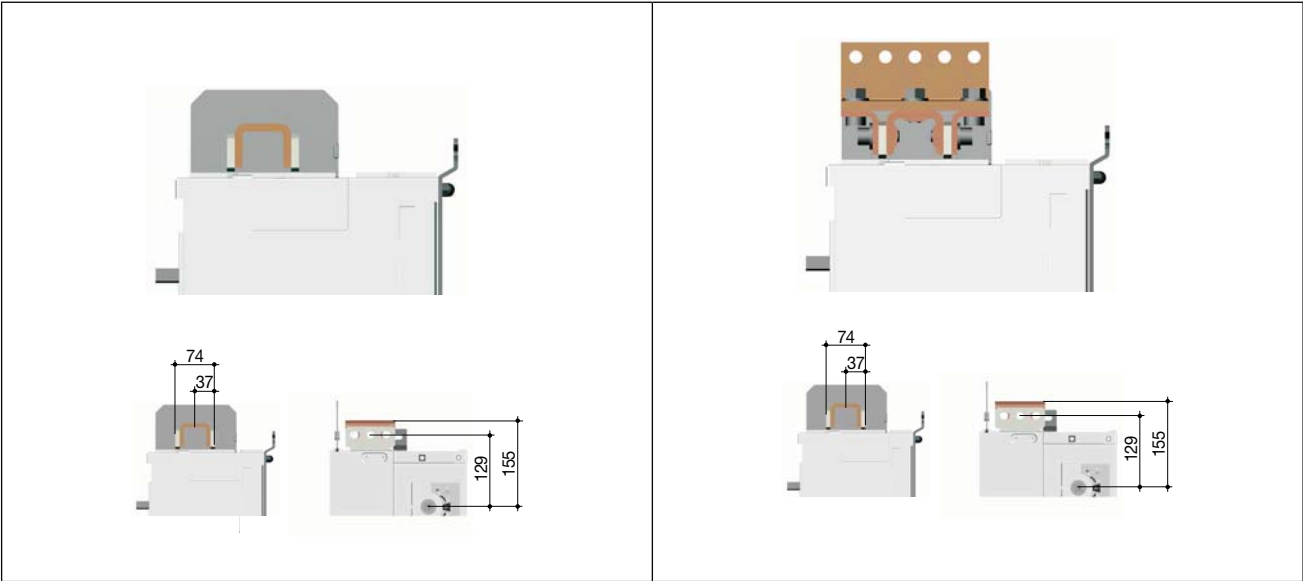
CAUTION

To consider the space required for manual operation and wiring.
(When using the SIRCO MOT AT emergency handle).

Rating (A)	Overall dimensions		Switch mounting	
	A 3p.	A 4p.	M 3p.	M 4p.
2000 ... 3200/B8	596	716	347	467

Toutes les dimensions sont en mm.

3.2. Copper bar connection for SIRCO MOT AT from 2000 to 3200 A



3.3. Mounting orientation

125 A to 630 A	Recommended	OK	Not Allowed	OK
800 A to 3200 A	Recommended	Not Allowed	OK	OK

CAUTION

Always install the product on a flat and rigid surface.






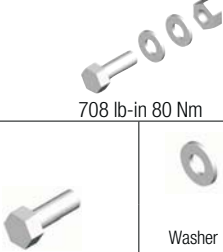



3.4. Assembly of customer mounted accessories



DANGER







Never handle any customer mounted accessories while there may be the risk of voltage being or becoming present.

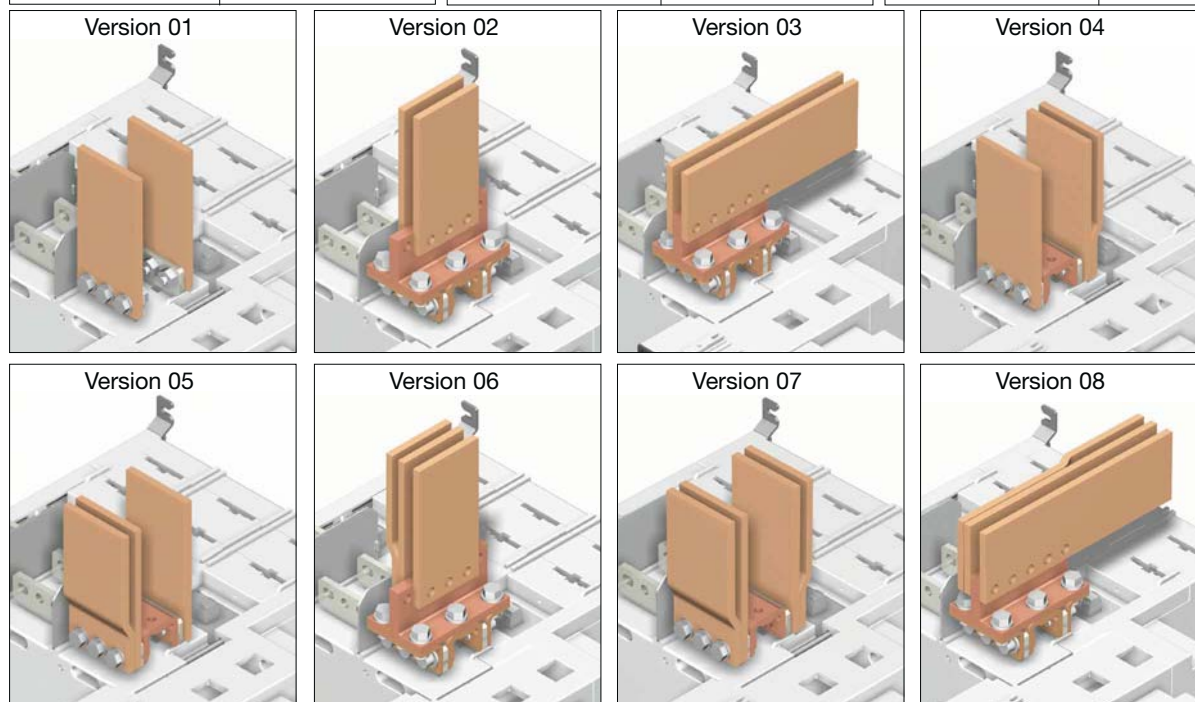
3.4.1. Connection kits for SIRCO MOT AT from 2000 to 3200 A

Version* n°	Maximal rating without derating ⁽¹⁾			Minimum Cu bar section ⁽¹⁾	 <i>included with 3200 A product as standard</i>	 +  708 lb-in 80 Nm	 +  708 lb-in 80 Nm	 708 lb-in 80 Nm		
	①	②	③						 Washer MOY.M M12 NFE 25 511	 H M12
				Cu	2619 1200	2629 1200	2639 1200			
01	2000 A	2500 A	2500 A	2 x 100 x 10	-	-	-	H M12-35 6.8 - 6 x	12 x	6 x
02	2000 A	2500 A	2500 A	2 x 100 x 10	✓	✓	✓	H M12-55 6.8 - 3 x	6 x	3 x
03	2000 A	2500 A	2500 A	2 x 100 x 10	✓	✓	✓	H M12-55 6.8 - 5 x	10 x	5 x
04	2000 A	2500 A	3200 A	3 x 100 x 10	✓	-	-	H M12-35 6.8 - 3 x	3 x	-
05	2000 A	2500 A	3200 A	3 x 100 x 10	✓	-	-	H M12-45 6.8 - 3 x	6 x	-
06	2000 A	2500 A	2900 A	3 x 100 x 10	✓	✓	✓	H M12-65 6.8 - 3 x	6 x	3 x
07	2000 A	2500 A	3200 A	4 x 100 x 10	✓	-	-	H M12-45 6.8 - 6 x	6 x	-
08	2000 A	2500 A	3200 A	3 x 100 x 10	✓	✓	✓	H M12-65 6.8 - 5 x	10 x	5 x

Note: Max Cu bar width lth = 100 mm - Reference numbers and quantity given above are for one connection and per pole.

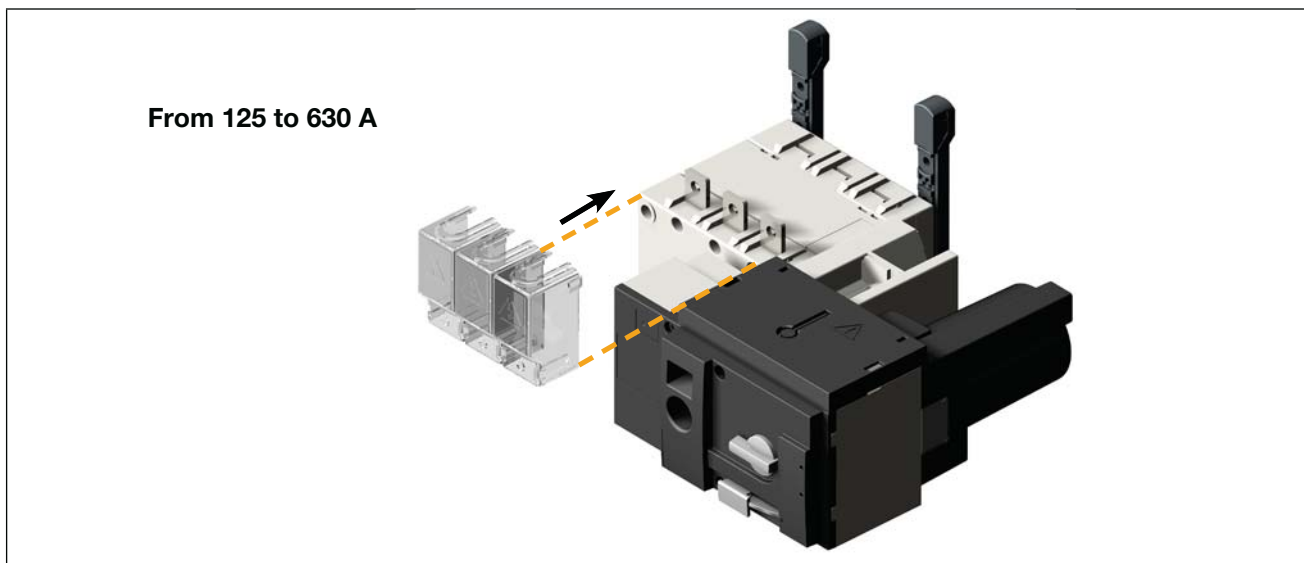
(1) Conditions of use of these products may lead to a derating.

① I th = 2000 A		② I th = 2500 A		③ I th = 3200 A	
3P 9915 3200	4P 9915 4200	3P 9915 3250	4P 9915 4250	3P 9915 3320	4P 9915 4320
					

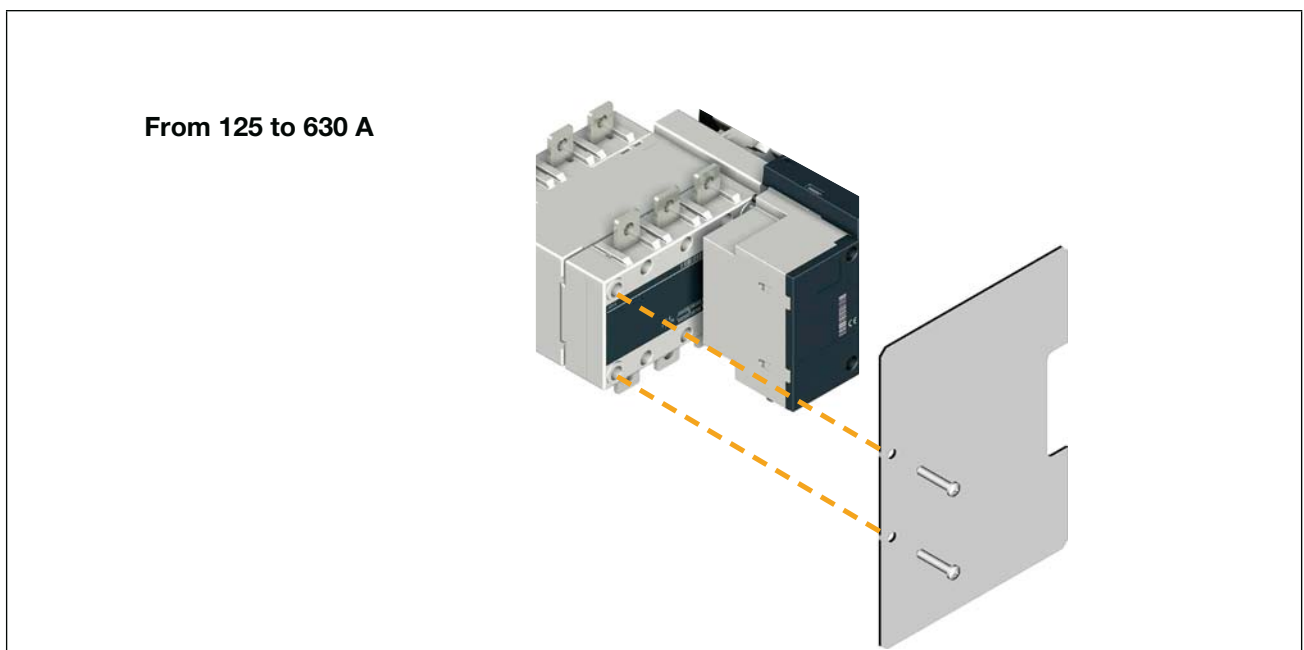


3.4.2. Terminal shrouds

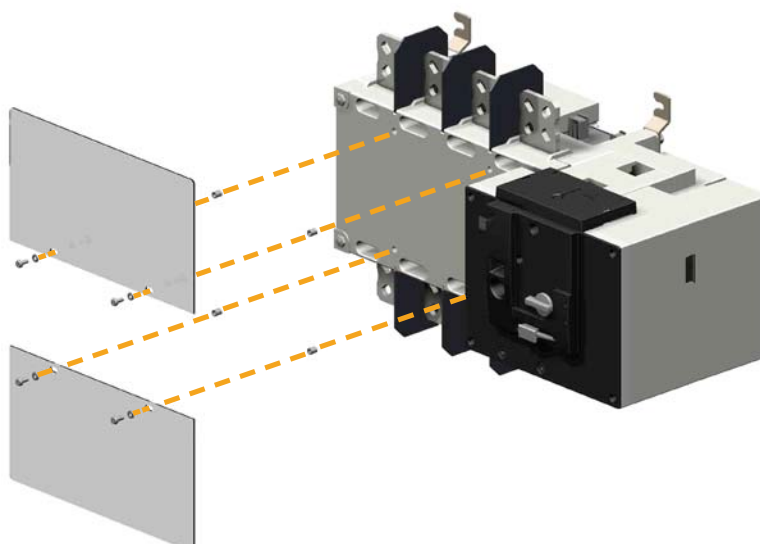
Available from 125 A to 630 A. Upstream or downstream mounting.



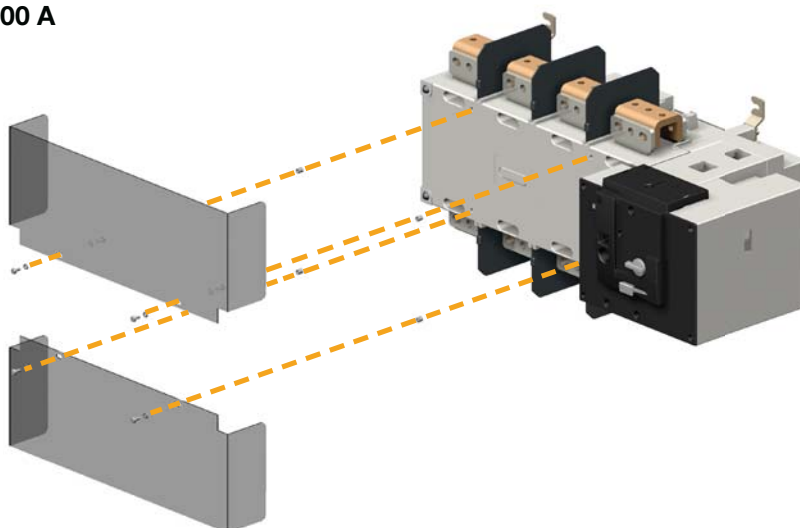
3.4.3. Terminal screens



From 800 to 1600

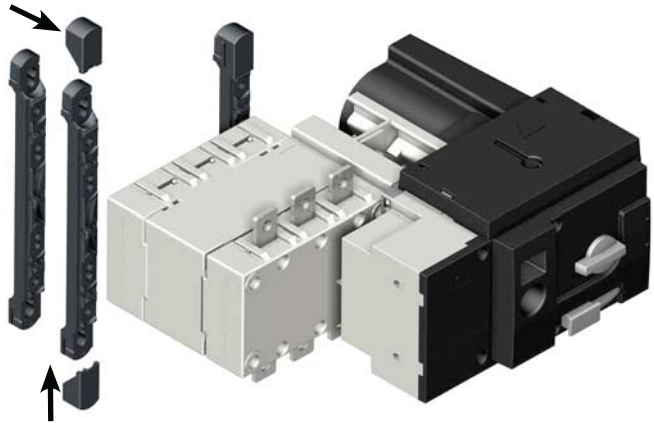


From 2000 to 3200 A



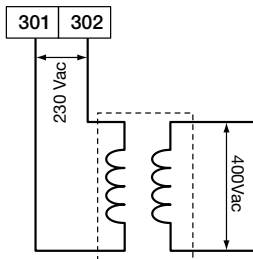
3.4.4. Raised mounting spacers

Available from 125 to 630 A.1 set including 2 spacers raises the device's terminals 10mm away from the bottom of the enclosure or frame on which the device is mounted. These may also be used to replace the original mounting spacers.



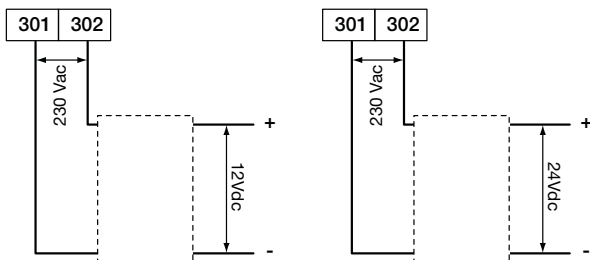
3.4.5. External Power supply (400 VAC - 230 VAC)

Power Transformer intended for 400VAC, Phase to Phase voltage applications that do not provide the availability of a neutral conductor. Transformer data: 400VAC – 230VAC: 200VA.



DC power supply available in 12Vdc as well as 24Vdc intended to allow a standard SIRCO MOT AT (125-1600A) to be powered from an appropriate DC supply. (Usually the battery of the backup generator source).

This converter is to be positioned as close as possible to the DC power source.



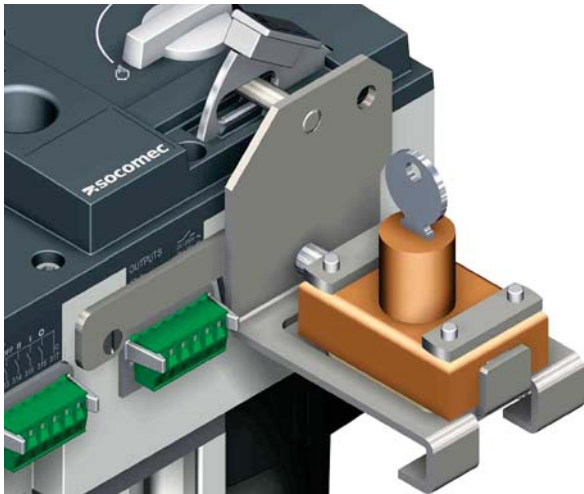
3.5. Factory fitted accessory

3.5.1. Padlocking key interlocks

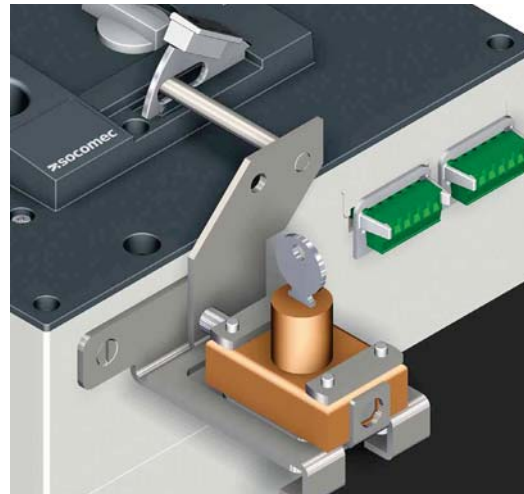
Intended for locking the electrical control and the backup control in position 0 using a RONIS EL11AP lock. As standard, key locking is in the 0 position.

Optionally and when including the option “padlocking in 2 positions” key locking will be in positions I, 0.

125 A to 630 A

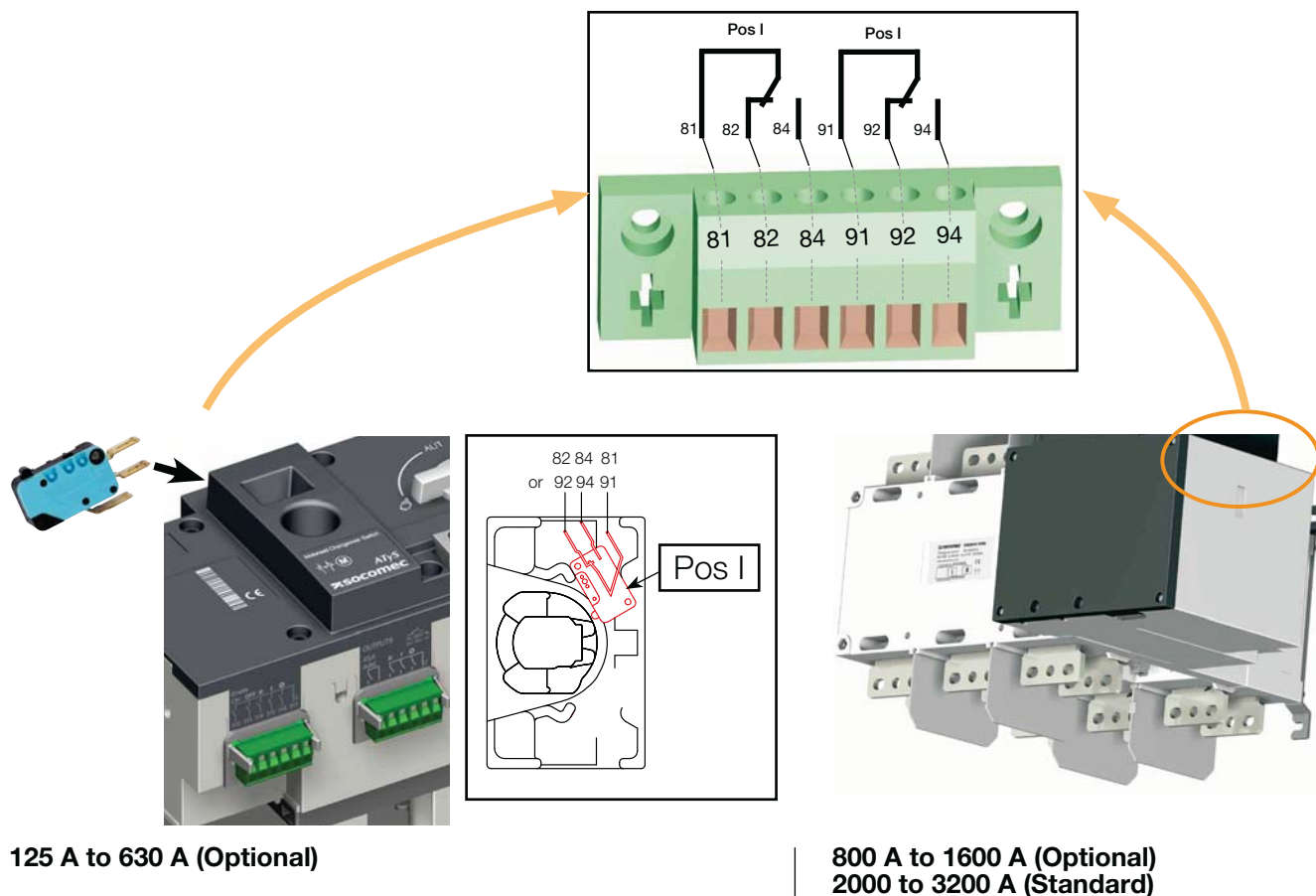


800 A to 3200 A



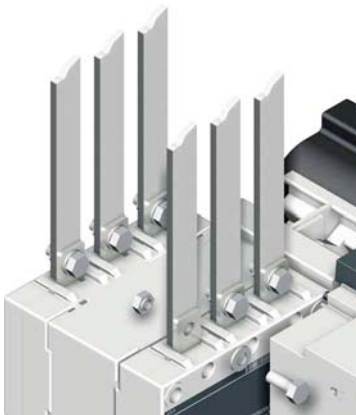
3.5.2. Additional auxiliary contacts

Intended for pre breaking and signaling of positions I. Up to 2 additional NO/NC auxiliary contacts can be fitted.



4. CONNECTIONS

4.1. Cable or bar connections



Recommended tightening torque:

- M6 : 4,5 N.m
- M8 : 8,3 N.m
- M10 : 20 N.m
- M12 : 40 N.m

Maximum tightening torque:

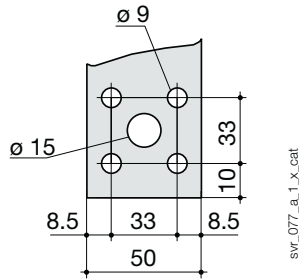
- M6 : 5,4 N.m
- M8 : 13 N.m
- M10 : 26 N.m
- M12 : 45 N.m

4.1.1. Power connection terminals

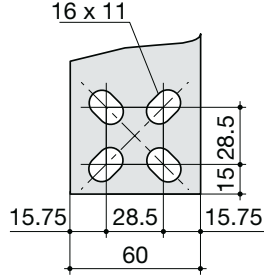
125 A to 630 A

Refer to section “Product dimensions”, page 12 for more informations about power connection terminals.

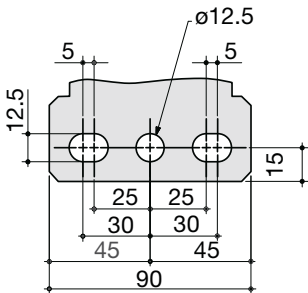
800 to 1000 A



1250 A



1600 A to 3200 A

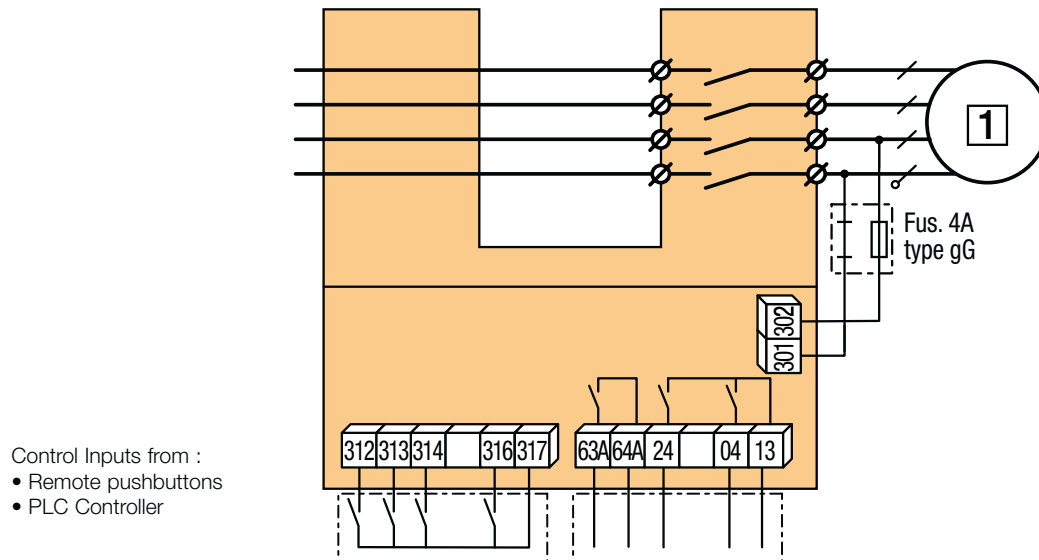


	125A	160A	250A	400A	630A	800A	1000A	1250A	1600A	2000A	2500A	3200A
Minimum cables section Cu (mm²), lth	50	70	120	240	2x185	2x240	-	-	-	-	-	-
Minimum bars section Cu (mm²), lth	-	-	-	-	2x40 x5	2x50 x5	2x60 x5	2x80 x5	2x100 x5	3x100 x5	4x100 x5	3x100 x10
Maximum cables section Cu (mm²)	50	95	150	240	2x300	2x300	4x185	4x185	6x185	-	-	-
Maximum bars width Cu (mm)	25	25	32	32	50	63	63	63	100	100	100	100

4.2. Control circuits

4.2.1. Typical SIRCO MOT AT wiring

Example: Wiring for 400VAC application (3 phases and neutral).



CAUTION

Verify that the Auxiliary power supply feeding terminals 301 and 302 are within the limits of 208VAC -> 277VAC $\pm 20\%$ (166-332VAC).

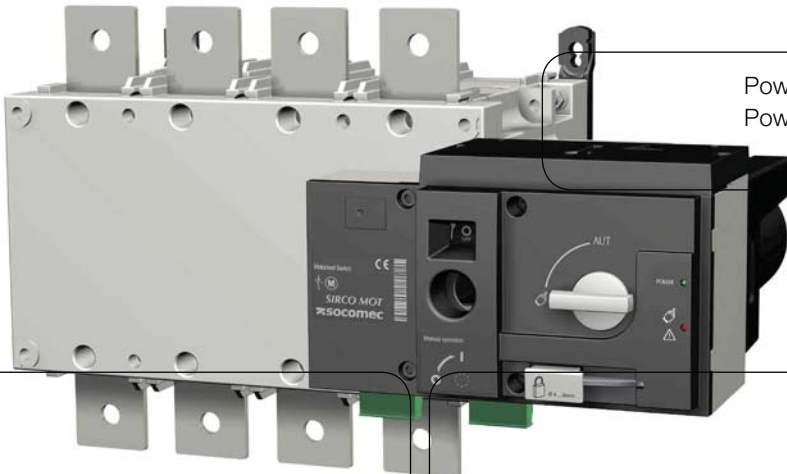


DANGER

Do not handle any control or power cables connected to the SIRCO MOT AT when voltage may be present.

4.2.2. SIRCO MOT AT input and output contacts

4.2.2.1. Terminal denomination, description and characteristics.



Power I/P L: 301
Power I/P N: 302

301 302
L N
Aux. supply
230V~
(208-277V~ +(-20%))

⚠ All pressure on the connector pins is to be avoided during wiring of the auxiliary cables

Enable Ctrl OFF I

312 313 314 316 317

CONTROL

Control Enable : 312
Override to OFF : 313
Switch to Pos I : 314
Switch to Pos 0 : 316
Common : 317

Prod Avail Common 63A
Prod Avail O/P: 64A
Pos I Aux Contact: 24
Pos 0 Aux Contact: 04
Common: 13

OUTPUTS
SIRCO MOT PV avail.

2A / 250V ~
2A / 24V ---

63A 64A 24 04 13

Denomination	Terminal	Description	Characteristics	Recommended Cable Section
Signalisation Outputs	13	Common I - 0 for Aux Contacts	Dry Contacts 2A AC1 / 250V	1,5 mm ²
	04	Aux Contact Position 0 - Normally Open Contact		
	24	Aux Contact position I : Normally Open Contact		
	63A	Product Available : Normally Open Contact. Closed when the SIRCO MOT AT is in Auto mode and motorisation is operational. <i>(No Fault powered and ready to changeover)</i>		
	64A			
Additional Aux Contact <i>Included with 3200A</i> <i>Optional for 125A to 2500A</i>	81 / 91	Common for Aux Contacts positions I	Dry Contacts 2A AC1 / 250V	1,5 – 2,5 mm ²
	82 / 92	Aux Contact position I: Normally Closed Contact		
	84 / 94	Aux Contact position I: Normally Open Contact		
Power supply Input	301	Power supply – L	208 - 277VAC ± 20% : 50/60Hz	1,5 mm ²
	302	Power supply – N		
Control Inputs	312	Remote Control Mode Enable when closed with 317	Attn: Do not connect to any Power supply Max cable length 100m	1,5 mm ²
	313	Position 0 order if closed with 317. (Priority order input forcing the product to remote control mode and 0 position)		
	314	Position I order if closed with 317		
	316	Position 0 order if closed with 317		
	317	Common control terminal for 312 - 316 SIRCO MOT AT (Specific Voltage Supply)		



CAUTION



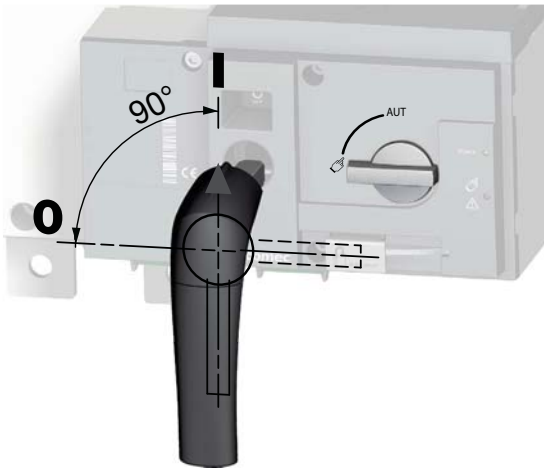






Do not connect terminals 312 to 317 to any power supply. These order inputs are powered through terminal 317 and external dry contacts ONLY.

5. OPERATING MODES

The SIRCO MOT AT includes 3 safe and distinct operating modes through a selector switch located on the front of the product.

The modes of operation are as follows:

- Auto Mode: “Remotely operated transfer switching”
- Manual Mode: “Local emergency manual operation”
- Locked Mode: “Secure locked padlocking facility”

<p>AUT MODE</p>		<p>AUT</p> <p>AUTO MODE:</p> <ul style="list-style-type: none"> • Activates the remote control inputs. • Inhibits the padlocking facility • Inhibits the insertion of the manual operation handle when in AUT Mode <p>AUTO Mode position is inhibited when padlocked or when the handle for manual operation is inserted into the SIRCO MOT AT .</p>
<p> MODE</p>		<p>AUT</p> <p>MANUAL MODE: (Not Padlocked)</p> <ul style="list-style-type: none"> • Inhibits the control inputs. • Allows to insert the handle for emergency manual operation. • Allows padlocking in O Position. <i>(With the handle for manual operation removed)</i> <p>Turning the selector switch to  from AUT and back to AUT resets a fault state.</p>
<p>  MODE</p>		<p>AUT</p> <p>MANUAL MODE: (Padlocked)</p> <ul style="list-style-type: none"> • Inhibits the control inputs. • Inhibits insertion of the emergency handle. • Allows padlocking when in O Position. <p>  POS 0</p> <p>Padlocking in position I - O is possible when the optional function is included in the SIRCO MOT AT . (Refer to product catalogue)</p>

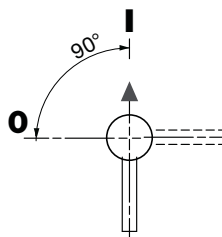
5.1. Manual operation

5.1.1. Emergency manual operation

The SIRCO MOT AT can be manually operated whilst retaining the electrical characteristics and performance of the power switching function. This function is usually used in case of emergencies or during maintenance.

To operate the SIRCO MOT AT manually ensure that no live parts are accessible, turn the front selector switch into the manual position and insert the handle into the emergency handle shaft location hole provided.

Turn the handle 90° clockwise or anti-clockwise (depending on the position to be reached) for each consecutive change in position. I -> O -> I.



CAUTION

Ensure to verify the product position and direction of rotation before effecting manual operation.

Ensure to remove the handle from the product before changing the selector switch back to AUT position.

5.1.2. Padlocking

The SIRCO MOT AT can be padlocked in the O position as standard whilst padlocking in positions I or O is available as a factory fitted option.

To padlock the SIRCO MOT AT first ensure that the SIRCO MOT AT mode selector switch is on Manual then ensure that the emergency manual operation handle is not inserted into the location hole. (Remove if inserted).

Pull the padlocking mechanism outwards to reveal the slot for inserting up to 3x dia. 4 - 8mm padlocks.

Padlock the device with approved quality padlocks of minimum diameter 4mm and maximum diameter of 8mm. A maximum of 3x 8mm padlocks may be padlocked onto the SIRCO MOT AT to padlocking mechanism.



CAUTION

As standard, padlocking is only made possible in the "O position", when in manual mode and with the emergency handle not inserted.

5.2. Electrical operation

5.2.1. Power supply

The SIRCO MOT AT is to be powered between terminals 301 and 302 with a supply within the limits of :

- 208 – 277Vac $\pm 20\%$ (166 – 332Vac)
- 50/60Hz $\pm 10\%$

Current Input:

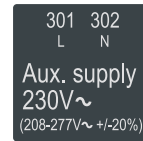
- 10mA (Standby mode)
- 15A max (Switching mode)
- 2A (Nominal operating current)

Surge Protection :

- V_{in_sg} : 4 / 8KV – 1.2/50 μ s

Terminal connector:

- Minimum 1.5mm²
- Maximum 2.5mm²

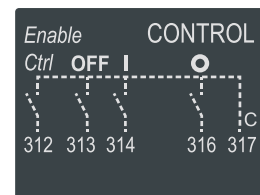


5.2.2. Fixed inputs

5.2.2.1. Description

The SIRCO MOT AT includes for 4 off fixed inputs through a 6 pin connector installed on the motorisation module. No additional power supply should be used on these contacts as the inputs **MUST** be used with the common supply taken from terminal 317.

The SIRCO MOT AT Power Supply (301 - 302) must be available to activate inputs 312 to 317.



Pulse duration for activation of contact inputs: ≥ 60 ms.

- **Pin 312:** Remote Control Mode Enable when closed with 317.

This contact must be closed with 317 so as to activate all control inputs except for 313 that takes priority and is active immaterial of the state of input 312. Enabling remote control through 312 activates the remote control inputs.

- **Pin 313:** Position 0 order if closed with 317 when in AUTO. **(Force the switch to the OFF Position)**

This is a **“Priority Order Input”** meaning that when closed with 317 it takes priority over all other electrical commands. The SIRCO MOT AT will remain in 0 position as long as the contact 313 – 317 remains closed. Once the contact is open the SIRCO MOT AT is ready to receive new orders. This contact order is independent of other inputs and is also enabled without 312 connected to 317. Impulse duration to activate and start switching to position 0 is a minimum of 60ms. The product state will be unavailable.

- **Pin 314:** Position I order if closed with 317.

This contact is active with the SIRCO MOT AT in AUT mode with contact 312 – 317 closed and 313 – 317 open. Impulse duration to activate and switch to position I is a minimum of 60ms.

- **Pin 316:** Position 0 order if closed with 317

This contact is active with the SIRCO MOT AT in AUT mode with contact 312 – 317 closed and 313 – 317 open. Impulse duration to activate and switch to position 0 is a minimum of 60ms. For contactor logic maintain contacts on between terminal 316 and 317.

- **Pin 317:** Common

Common supply for inputs 312 to 316

5.2.2.2. Technical data

	Motorisation Module
Input Qty	5
Direct Current lin	0.35 to 0.5mA
Line resistance	1k Ω
Line length	100m (Min. wire 1.5mm ² #16AWG)
Pulse duration	60ms
Power per Input	0.06VA
Surge protection Vin_sg	4.8kV (1.2/50 μ s surge)
ESD withstand voltage (Contact/air)	2/4kV
Insulation (Common mode)	4.8kVAC (Between I/P and all common parts)
Terminal connector	1.5mm ² minimum / 2.5mm ² max

5.2.2.3. Remote control logic

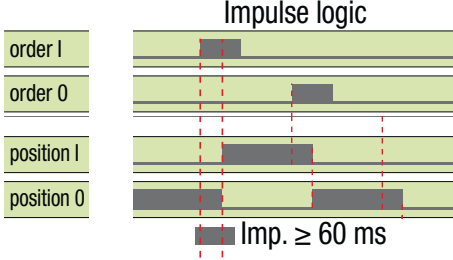
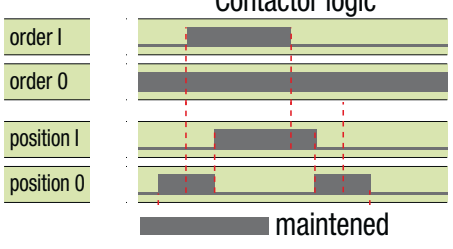
Remote switching operation can be driven in AUT mode by external volt free contacts as described above using input contacts 312 to 317.

Depending on the wiring configuration there are two types of logic that may be applied to the SIRCO MOT AT .

- Impulse logic or
- Contactor logic.

In remote control, the SIRCO MOT AT inputs give priority to order I over 0 therefore contactor logic can be implemented by simply bridging terminals 316 and 317.

(NOTE: 313 – 317 closed / Force SIRCO MOT AT to OFF Position, takes priority over all other orders no matter of the control logic used.)

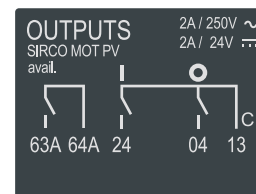
<p>Impulse logic (standard configuration) :</p> <p>The SIRCO MOT AT is driven to a stable position (I – O) after receiving an impulse order.</p> <ul style="list-style-type: none"> • A switching command of at least 60 ms is necessary to initiate the switching operation • When switching command disappears, the product remains in its position • The switching command (pulse) can be of infinite duration without causing any product dysfunction • Order I have priority over order 0. 	<p style="text-align: center;">Impulse logic</p>  <p style="text-align: center;">Imp. \geq 60 ms</p> <p>(Note : Excludes position switching delays)</p>
<p>Contactor Logic :</p> <p>The SIRCO MOT AT is driven to the position I for as long as the order is maintained.</p> <ul style="list-style-type: none"> • Order O is maintained. (Bridge 316 – 317) • Orders I have priority over order 0. • If order I disappears, the device returns to zero position. (With the power supply available). 	<p style="text-align: center;">Contactor logic</p>  <p style="text-align: center;">maintained</p> <p>(Note : Excludes position switching delays)</p>

5.2.3. Fixed outputs - Dry contacts

5.2.3.1. Description

As standard, the SIRCO MOT AT is equipped with four fixed outputs located on the motorisation module.

(Dry contacts to be powered by the user).



5.2.3.2. Position auxiliary contact

The SIRCO MOT AT is equipped with integrated position (I – O) auxiliary contact outputs through 3 off micro switches.

Pins 13, 04, 24

(Normally Open contacts with pin 13 as common)

5.2.3.3. SIRCO MOT AT Product available output (motorisation)

Pin 63A – 64A

(Normally Open contact that is held closed when the motorisation is available).

This contact gives constant feedback about the product's availability and it's capacity to operate.

The SIRCO MOT AT performs a self diagnostics test on the motorisation module at startup, when put from Manual -> Auto and then every 5 minutes. This test ensures that the SIRCO MOT AT is operational in terms of control inputs. Should one of the tests fail, a second test is performed to reconfirm the error state. Should the SIRCO MOT AT motorisation module become unavailable, contact 63A – 64A are opened, the power/ready LED's are switched off, and the fault LED is activated. The fault LED will remain active for as long as sufficient power is available and the fault condition is not reset. The fault is reset when the product is switched from AUT -> Manual -> Auto mode.

SIRCO MOT AT (Motorisation) Product Available / Unavailable Watchdog relay will open for any of the following reasons below: For added security, "Product Availability" is informative and does not necessarily inhibit motor operation.

Product Unavailable + Warning LED Condition:	Inhibition
Product in manual mode	Yes
Motor not detected (Autotest)	No
Control voltage out of range	Yes
Operating factor fault active (N° of operations / min)	Yes
Powerfail active	Yes
Customer input autotest failed	No
Invalid product customisation	No
Abnormal switching when not in manual mode	Yes
Requested position not reached	Yes
Locked mode active when not in manual mode	Yes
External Fault -> User input	No
Unexpected current flowing through the motor when idle	Yes

Sampling rate for the above is every 10 ms

Exception: motor detection sampling rate is every 5 min

5.2.3.4. Technical data

Auxiliary Contact Quantity	2
Configuration	NO
Mechanical Endurance	100 000 cycles
Response Time	5 – 10 ms
Startup duration	200ms
Rated Voltage / Switching Voltage	250VAC
Rated Current	5A
Surge protection Vin_sg:	4.8kV (1.2/50µs surge)
ESD withstand voltage (Contact/air):	2/4kV
Dielectric Strength contact/parts:	4.8kVAC (Reinforced Insulation)
Insulation:	4.8KVAC
Output Terminal:	1.5mm ² minimum / 2.5mm ² maximum

6. TROUBLE SHOOTING GUIDE

The SIRCO MOT AT does not operate electrically	<ul style="list-style-type: none"> • Verify the power supply on terminals 301-302: 208 - 277 VAC $\pm 20\%$ • Verify that the front selector switch is in position (AUT) • Verify that contacts 313 and 317 are open. • Verify that the power LED (Green) is On whilst the fault LED (RED) is off. • Verify that the product is available with contacts 63A and 64A closed.
It is not possible to manually operate the switch	<ul style="list-style-type: none"> • Verify that the front selector switch position is on the Manual position. • Make sure that the product is not padlocked • Verify the rotation direction of the handle • Apply a sufficient progressive action in the direction as indicated on the handle
Electrical operation does not correspond to external order I,O	<ul style="list-style-type: none"> • Verify the selected control logic wiring (impulse or contactor) • Verify the connector connections.
The fault/manual LED is ON	<ul style="list-style-type: none"> • The FAULT / MANUAL LED is on when in manual mode (this is normal) and in AUT Mode when there is an internal fault in the SIRCO MOT AT . To reset a fault condition switch the SIRCO MOT AT from AUT to Manu and back to AUT. Should the fault LED remain on you will need to localize and clear the fault prior to reset. • The FAULT / Manual LED will also be on when contact 313 is closed with 317. (Force the SIRCO MOT AT to off position). This is a normal condition. • Should the Fault LED remain on abnormally, contact SOCOMEC.
Impossible to padlock	<ul style="list-style-type: none"> • Verify that the front selector switch is in manual position • Verify that the emergency handle for manual operation is not inserted into the SIRCO MOT AT manual slot. • Verify that the SIRCO MOT AT is in 0 position (Padlocking is only possible in 0 position for standard products)



543 339 A - EN - 03/15